# fischertechnik ....







# FISCHERTECHNIK AND SIMULATION

fischertechnik and simulation – an optimal and cost-effective combination enjoying growing popularity that already has many engineers, trainers, instructors, product developers, designers, and software specialists excited!

fischertechnik makes it possible to map complex industrial processes in a realistic manner. The focus is on training, simulation, and demonstration as well as displaying automation and digital, networked applications in a realistic production environment in an understandable manner. The most popular areas of application for fischertechnik training models are:

- · Education and training in companies and vocational schools
- Universities and colleges
- Product and software development
- Logistics and production planning
- · Automation and digitization

#### 9V / 24V MODELS

that is available only in the 9V model, all other

Except the Training Factory Industry 4.0

models, optionally in, are available in 9V

connection to any current PLC. The 24V

in global 24V industrial standard for

standard voltage with a TXT Controller and

RoboPro control programmes. Also available

models have a PCB with relay to reverse the

motor's direction of travel for this purpose. Inputs and outputs are designed for pin

terminal blocks with push-in connections.

Wiring plans and technical information are

connectors (26-pin, 2.54 mm grid) and

available at www.fischertechnik.de.

#### **FULLY ASSEMBLED**

fischertechnik training models are delivered pre-assembled as compact functional models. For this purpose, they are fixed onto wooden boards using screws to increase stability, so that mobility to carry the models with you for projects, exhibitions or trade fairs is guaranteed at all times. The screws can be easily loosened to take advantage of the flexibility and modular design of fischertechnik, if an independent conversion and extension of further models is required at anytime, fischertechnik has been a "Made in Germany" brand for over 50 years and continues its manufacturing in Germany. Profit from the excellent high quality which makes fischerte chnik models extremely durable and well-known.





## TUTORIALS / DOCUMENTATION

#### eLearning Portal

The portal provides technical documentation, wiring plans, data sheets, and additional didactic material for free download. Innovative teaching materials by fischertechnik for teachers, instructors, and trainers supports the development of technical understanding among high school and university students and trainees and helps transmit knowledge. It offers visual models and tasks for easily preparing lectures, and includes problems as

preparing lectures, and includes problems as well as solutions. Handouts and copying templates are also included.

www.fischertechnik-deaming.com



#### *3D PRINTER*

Build, Plug & Print! This build-it-yourself kit gives users a fascinating insight into the groundbreaking technology of 3D printing. Print your own parts yourself at any time - so distinct, so easy, so flexible - for use! Use either the supplied printing examples, different examples on our eLearning portal (fischertechnik-elearning.com) or your very own print data. The robust 3D Printer is easy to build and can be used for 3D printing of different parts. Users acquire basic knowledge about 3D printing and an insight into this revolutionary technology that promises a high degree of future potential. Includes PC software for controlling the printer via the USB interface. The eLearning portal offers exciting, instructional activity information and videos.

536624 Item No. 4048962250312 FAN

465 x 160 x 390 Dimension (mm) 6337

Weight (g) Components 890

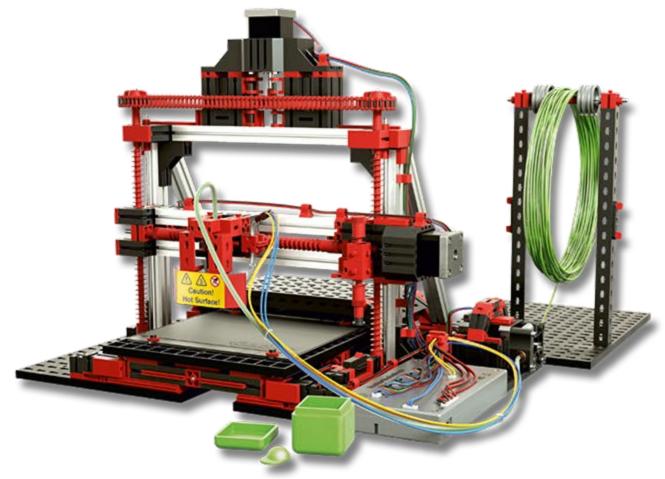
Printing range 115 x 100 x 65 mm

Layer thickness min. 0.2 mm 1.75 mm Filament diameter 0.5 mm Nozzle diameter

Material PLA (polylactide)



- Incl. 3D Controller with Atmel microcontroller, USB interface for PC (Micro B USB port, incl. interface cable), 4 step motor drivers (for x-, y- and z-axes and extruder), one power output (MOS-FET) for the extruder nozzle (hot end), connections for 3 limit switches and a temperature sensor, DC port for voltage supply 19V, 6.3A
- Incl. 3D Print Control software, with slicer and printer control, specially adapted to fischertechnik 3D Printers (Windows 7, 8, 10). Numerous finished printing examples included as G-codes and STL files. Also works with Mac OS X and Linux with the software RepetierHost: www.fischertechnik.de/3DPrinter-FAQ
- Incl. 4 high-torque step motors (x-, y- and z-axes, extruder), 3 mini push-buttons (as limit switches for x-, y- and z-axes), heated nozzle (for 1.75 mm diameter filament) with temperature monitoring, printing bed with removable printing plate
- Incl. power unit (AC input 100-240VDC output 19V, 6.3A, 50-60Hz)
- Incl. high quality filament (50g roll, PLA, 1.75mm diameter, green). Premium filament in eight special fischertechnik colors (50g roll or 500g coil) can be ordered separately



# fischertechnik



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## FISCHERTECHNIK CLOUD

The Training Factory Industry 4.0 has already been integrated the fischertechnik cloud - see inside pages. All other models cannot use this as yet, but can be connected with other clouds using separate programming.

The connection to the fischertechnik cloud is established via the WiFi router supplied and integrated into the learning factory. We recommend using the web browsers such as Chromeor Firefox. The cloud can be used via a personal access that is created once (www.fischertechnik-cloud.com).

The cloud servers are located in Germany and ensure that strict European requirements regarding the storage of data are applicable. Personal data is protected in an account with password access that uses extremely secure "OAuth2" industry standard. All data sent to the cloud is transmitted encrypted with certificates (https standard, green lock in web browser).

# Dashboard:

The dashboard can be accessed and operated via mobile devices such as tablets and smartphones as well as laptops and POs. It enables platforms to be displayed from three different perspectives:

- Customer view
- Supplier view
- Production view



# INDUSTRY 4.0 INTERNET OF THINGS

The fischertechnik models are compatible with Industry 4.0 even today. Core topics in digitally networked production can be visualized physically and demonstrated in an easy to understand way, enriched with sensors and combined with a cloud. These include preventative maintenance, production quality predictions, human-machine interactions, remote control, data exchange via dashboard. The SAPUCC has developed a teaching scenario for the factory simulation with case studies that helps both teachers and students alike to understand the opportunities offered by Industry 4.0. Further information available at:

www.fischertechnik.de/en/simulating/industry-4-0







#### **FACTORY SIMULATION**

Combination of the models Sorting Line With Color Detection, Multi Processing Station With Oven, Automated High-Bay Warehouse and Vacuum Gripper Robot.

Self-contained material cycle:

workpieces are retrieved from the Automated High-Bay Warehouse, processed in the Multi Processing Station With Oven, then sorted by color in the Sorting Line With Color Detection and finally stored in the Automated High-Bay Warehouse again.

#### 9**V**

24V

Item No.

EAN

Dimension (mm)

Weight (kg)

Control

Software

Power Supply

536629

4048962250367

972 x 772 x 402

20,6

5x ROBOTICS TXT

Controller

ROBO Pro

(not included)

3x power supply required 505287 (for 230V) 122952 (for 120V)

536634

4048962250411

972 x 772 x 402

19,5

SPS (not included)

(not included) (not included)

Models included in the factory



The matching storage and transport case is now available for all 3 factory models. See inside pages for description and dimensions.



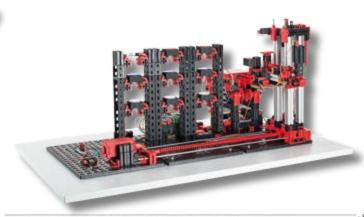
Example illustration



## AUTOMATED HIGH-BAY WAREHOUSE

Transfer station with conveyor belt, shelf stacker for storing and retrieving special workpiece carriers, 9 storage slots.

Incl. 2x encoder motors, 2x mini motors, 4x push buttons (limit switch), 2x phototransistors, 2x LED light barriers, workpiece carriers, various colored workpieces (6 pcs.)



# MULTI PROCESSING STATION WITH OVEN

Furnace with pneumatic sliding door. Downstream processing station with pneumatic transfer unit including vacuum gripper, cutter with rotary table and conveyor belt.

Incl. 4x mini motors, 6x push buttons (limit switch), 2x phototransistors, 2x LED light barriers, 4x solenoid valves, compressor



9**V** 

24V

Item No. FAN

Dimension (mm)

Weight (g) Control

Software

Power Supply

Possible combination

536626

4048962250336 472 x 722 x 382

8200

1x ROBOTICS TXT

Controller ROBO Pro

(not included) 1x power supply required 505287 (for 230V) 122952 (for 120V)

Vacuum Gripper robot

536631

4048962250381 472 x 722 x 382

8000

SPS (not included)

(not included) (not included)

Vacuum Gripper robot

9**V** 

24V

Item No. EAN Dimension (mm)

Weight (g)

Control

Software Power Supply

Possible combination

536627

4048962250343 502 x 342 x 302

4900

2x ROBOTICS TXT

Controller

ROBO Pro

(not included) 1x power supply required

505287 (for 230V) 122952 (for 120V)

Vacuum Gripper robot

Detection

536632

4048962250398

502 x 342 x 302

4680

SPS (not included)

(not included) (not included)

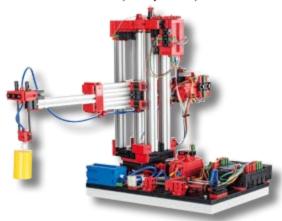
Vacuum Gripper robot Sorting Line With Color Detection

Sorting Line With Color

#### VACUUM GRIPPER ROBOT

3-axis robot with vacuum gripper works quickly and precisely. positioning workpieces in three-dimensional space. Working range: x-axis 270°, v-axis (forwards/back) 140 mm, z-axis (up/down) 120 mm

Incl. 3x encoder motors, 3x push buttons (limit switch), vacuum suction device, compressor, solenoid valve



# SORTING LINE WITH COLOR DETECTION

Detects workpieces of different colors and sorts them via a conveyor belt into the provided storage unit.

Incl. 2x mini motors, 5x phototransistors, 5x LED light barriers, 3x solenoid valves, compressor, optical color sensor



# INDEXED LINE WITH 2 MACHINING STATIONS

Conveyor line with a milling and drilling station with four conveyor belts in a U-shaped arrangement.

Incl. 4x conveyor belt, 8x XS motors, 4x push buttons (limit switch), 5x phototransistors, 5x LED light barriers



#### 9V

24V

Item No. 536625 536630 EAN 4048962250329 4048962250374 Dimension (mm) 222 x 482 x 382 222 x 482 x 382

Weight (g) 3300 3120 Control 1x ROBOTICS TXT SPS (not included) Controller

Software ROBO Pro (not included) Power Supply (not included) (not included)

1x power supply required 505287 (for 230V) 122952 (for 120V)

All Training models Possible combination

All Training models

9V 24V

536628 536633 Item No. EAN 4048962250350 4048962250404 502 x 342 x 302 Dimension (mm) 502 x 342 x 302 Weight (g) 4500 4290

1x ROBOTICS TXT Control Controller

ROBO Pro Software

Power Supply (not included) 1x power supply required 505287 (for 230V)

122952 (for 120V) Possible combination Vacuum Gripper robot

> Multi Processing Station With Oven

Vacuum Gripper robot Multi Processing Station

SPS (not included)

(not included)

(not included)

With Oven

#### 9V 24V

51664 Item No. EAN 4006209516645 Dimension (mm) 475 x 450 x 270

Weight (g) 5100 2x ROBOTICS TXT Control

ROBO Pro Software Power Supply (not included)

122952 (for 120V)

Controller

Possible combination Vacuum Gripper robot 96790

4006200067004 475 x 450 x 270

3547

SPS (not included)

(not included) (not included)

2x power supply required 505287 (for 230V)

3D-Robot 3D-Robot

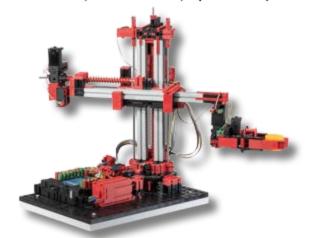
Vacuum Gripper robot

#### 3D-ROBOT

The 3-axis robot with gripping forceps quickly and precisely positions workpieces in three-dimensional space.

Degrees of freedom: Axis 1: turn 180°, axis 2: forward/back 90 mm, axis 3: raise/lower 150 mm.

> Incl. 2x XS motors, 2x encoder motors, 4x push buttons (limit switch)



# PUNCHING MACHINE WITH CONVEYOR BELT

The punching machine with conveyor belt simulates conveying and punching of workpieces.

Incl. 2x XS motors, 2x push buttons (limit switch), 2x phototransistors, 2x LED light barriers



# **CONVEYOR BELT**

Transport belt with a length of 275 mm transports workpieces with a diameter of up to 29 mm. Several conveyor belts can be connected to each other to form an endless conveyor belt.

Incl. XS motor, push button (limit switch), 2x phototransistors, 2x LED light barriers



#### 9V

#### 24V

Item No.

EAN

Dimension (mm)

iiii) Holdi lei IIIC

Weight (g))

Control

Software

Power Supply

Possible combination



511937

4048962111705

480 x 400 x 220

3100

1x ROBOTICS TXT

Controller

ROBO Pro

(not included)

1x power supply required 505287 (for 230V) 122952 (for 120V)

Indexed Line with

2 Machining Stations

Punching Machine with Conveyor Belt

Conveyor Belt

Vacuum Gripper robot

511938

4048962111316

480 x 400 x 220

2700

SPS (not included)

(not included)

(not included)

Indexed Line with 2 Machining Stations

Punching Machine with Conveyor Belt

Conveyor Belt

Vacuum Gripper robot

9**V** 

24V

Item No.

FAN

Dimension (mm)

Weight (g)

Control

Software

Power Supply



Possible combination

51663

4006209516638

375 x 290 x 190

1650

1x ROBOTICS TXT

Controller

ROBO Pro

(not included)

1x power supply required

505287 (for 230V) 122952 (for 120V)

3D-Robot

Vacuum Gripper robot

96785

4006209967850

375 x 290 x 190

1450

SPS (not included)

(not included)

(not included)

3D-Robot

Vacuum Gripper robot

9V

24V

Item No. EAN Dimension

Dimension (mm)

Weight (g) Control

CONTROL

Software Power Supply



-

Possible combination

50463

4006209504635 345 x 240 x 100

860

1x ROBOTICS TXT

Controller

ROBO Pro (not included)

1x power supply required 505287 (for 230V)

122952 (for 120V) 3D-Robot

Vacuum Gripper robot

50464

4006209504642 345 x 240 x 100

670

SPS (not included)

(not included) (not included)

3D-Robot

Vacuum Gripper robot